

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version
1.0

Revision Date: -

Date of last issue: -

Date of first issue: 21.11.2025

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal Word : Danger

Hazard Statements :

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**

P260 Do not breathe dust/fume/gas/mist/vapours/spray
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:

P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P314 Get medical advice/attention if you feel unwell.
P330 Rinse mouth.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version 1.0 Revision Date: -

Date of last issue: -
Date of first issue: 21.11.2025

Storage:

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/container in accordance with applicable regulations.

Hazardous ingredients which must be listed on the label:

Morpholine, 4-(1-oxo-2-propenyl)-
2-Propenoic acid, phenylmethyl ester
2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-
N,N-dimethylacrylamide

Additional Labeling

The following percentage of the mixture consists of ingredient(s) with unknown acute oral toxicity: 5.5 %

The following percentage of the mixture consists of ingredient(s) with unknown acute dermal toxicity: 5.5 %

The following percentage of the mixture consists of ingredient(s) with unknown acute inhalation toxicity: 5.5 %

The following percentage of the mixture consists of ingredient(s) with unknown hazards to the aquatic environment: 5.5 %

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Inkjet inks (UV-curable type)

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Morpholine, 4-(1-oxo-2-propenyl)-	5117-12-4 418-140-1	Acute Tox. 4 (H302) Eye Dam. 1 (H318)	>= 20 - < 30

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version 1.0 Revision Date: -

Date of last issue: -
Date of first issue: 21.11.2025

	613-222-00-3	Skin Sens. 1 (H317) STOT RE 2 (H373)	
2-Propenoic acid, phenylmethyl ester	2495-35-4 219-673-9 607-133-00-9	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1B (H317) STOT SE 3 (H335) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	>= 25 - < 30
2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-	5888-33-5 227-561-6 607-756-00-6	Skin Sens. 1A (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	>= 10 - < 20
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	84434-11-7 282-810-6	Skin Sens. 1B (H317) Aquatic Chronic 2 (H411)	>= 2.5 - < 10
2-Propenoic acid, 2-(2-ethoxyethoxy)ethyl ester	7328-17-8 230-811-7	Acute Tox. 4 (H302) Acute Tox. 3 (H311) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1A (H317) Aquatic Chronic 2 (H411)	>= 2.5 - < 10
Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-	162881-26-7 423-340-5 015-189-00-5	Skin Sens. 1A (H317) Aquatic Chronic 4 (H413)	>= 2.5 - < 10
Trimethylolpropane polyoxyethylene triacrylate	28961-43-5 500-066-5	Eye Irrit. 2 (H319) Skin Sens. 1B (H317) Aquatic Chronic 3 (H412)	>= 2.5 - < 10
N,N-dimethylacrylamide	2680-03-7 220-237-5	Flam. Liq. 4 (H227) Acute Tox. 3 (H301) Acute Tox. 3 (H311) Eye Dam. 1 (H318) Skin Sens. 1B (H317) STOT RE 2 (H373)	>= 3 - < 10
Copolymer solution containing pigment affinity group	Not Assigned	Aquatic Acute 1 (H400)	>= 0.25 - < 1
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.',.alpha.-1,2,3-propanetriyltris[.omega.-[(1-oxo-2-propenyl)oxy]-	52408-84-1 500-114-5	Eye Irrit. 2A (H319) Skin Sens. 1 (H317)	>= 0.1 - < 1
1,6-Hexanediol diacrylate	13048-33-4 235-921-9 607-109-00-8	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	>= 0.1 - < 1

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



T52C1

Version
1.0

Revision Date: -

Date of last issue: -

Date of first issue: 21.11.2025

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

- | | | |
|-------------------------|---|---|
| General advice | : | Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
Do not leave the victim unattended. |
| If inhaled | : | If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician. |
| In case of skin contact | : | If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes. |
| In case of eye contact | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital. |

4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|-------|---|---|
| Risks | : | Harmful if swallowed.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure. |
|-------|---|---|

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version
1.0

Revision Date: -

Date of last issue: -

Date of first issue: 21.11.2025

SECTION 5: Firefighting measures

5.1 Extinguishing media

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version
1.0

Revision Date: -

Date of last issue: -
Date of first issue: 21.11.2025

Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Carbon black	1333-86-4	VLA-ED	3.5 mg/m ³	ES VLA

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Wear suitable protective equipment.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version Revision Date: -
1.0

Date of last issue: -
Date of first issue: 21.11.2025

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: liquid
Color	: colored
Odor	: characteristic
Melting point/freezing point	: No data available
Boiling point, initial boiling point and boiling range	: No data available
Flammability	: Sustains combustion
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Flash point	: $\geq 94\text{ }^{\circ}\text{C}$ Method: Seta closed cup
Autoignition temperature	: No data available
Decomposition temperature	: No data available
pH	: No data available
Viscosity	
Viscosity, kinematic	: $\leq 14\text{ mm}^2/\text{s}$ (40 $^{\circ}\text{C}$)
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: Solvent: Solubility: Organic solvent
Partition coefficient: n-octanol/water	: No data available
Vapor pressure	: No data available
Density	: 1.00 - 1.20 g/cm ³
Relative vapor density	: No data available
Particle characteristics	
Particle size	: Not applicable

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version Revision Date: -
1.0

Date of last issue: -
Date of first issue: 21.11.2025

9.2 Other information

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Not applicable

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed.

Product:

Acute oral toxicity : Acute toxicity estimate: 1,042 mg/kg
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Components:

Copolymer solution containing pigment affinity group:

Acute oral toxicity : Assessment: Toxic effects cannot be excluded

Skin corrosion/irritation

Causes skin irritation.

Product:

Remarks : Extremely corrosive and destructive to tissue.

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



Version 1.0 Revision Date: -

Date of last issue: -
Date of first issue: 21.11.2025

Causes serious eye damage.

Remarks	: May cause irreversible eye damage.
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May cause an allergic skin reaction.

Not classified due to lack of data.

Remarks : Causes sensitization.

Not classified due to lack of data.

Not classified due to lack of data.

Not classified due to lack of data.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

Not classified due to lack of data.

Endocrine disrupting properties

Assessment	: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
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Remarks : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version Revision Date: -
1.0

Date of last issue: -
Date of first issue: 21.11.2025

SECTION 12: Ecological information

12.1 Toxicity

Components:

Copolymer solution containing pigment affinity group:

Ecotoxicology Assessment

Acute aquatic toxicity : Toxic effects cannot be excluded

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



T52C1

Version Revision Date: -
1.0

Date of last issue: -
Date of first issue: 21.11.2025

Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082
RID : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(,)
RID : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(,)
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(,)
IATA : Environmentally hazardous substance, liquid, n.o.s.
(,)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 9	
RID	: 9	
IMDG	: 9	
IATA	: 9	

14.4 Packing group

ADR
Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)
RID

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



T52C1

Version Revision Date: -
1.0

Date of last issue: -
Date of first issue: 21.11.2025

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9

IMDG

Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous Dangerous Goods

IATA (Passenger)

Packing instruction (passenger aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous Dangerous Goods

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

RID

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



T52C1

Version	Revision Date: -	Date of last issue: -
1.0		Date of first issue: 21.11.2025

		Number on list 50h: Dibenz[a,h]anthracene
		Number on list 50b: Benzo[e]pyrene
		Number on list 50f: Benzo[j]fluoranthene
		Number on list 50d: Chrysene
		Number on list 72: Dibenz[a,h]anthracene, Benzo[e]pyrene, Benzo[j]fluoranthene, Benzo[e]acephenanthrylene, Chrysene
		Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.
REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	E2	ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical Safety Assessment

SECTION 16: Other information

Full text of H-Statements

H301 : Toxic if swallowed.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878

EPSON

T52C1

Version Revision Date: -
1.0

Date of last issue: -
Date of first issue: 21.11.2025

H302	:	Harmful if swallowed.
H311	:	Toxic in contact with skin.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H335	:	May cause respiratory irritation.
H373	:	May cause damage to organs through prolonged or repeated exposure.
H400	:	Very toxic to aquatic life.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.
H413	:	May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitization
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
ES VLA	:	Spain. Environmental Limits for exposure to Chemical agents - Table 1: Occupational Exposure Values
ES VLA / VLA-ED	:	Environmental Daily Limit Value

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



T52C1

Version Revision Date: -
1.0

Date of last issue: -
Date of first issue: 21.11.2025

International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Acute Tox. 4	H302
Skin Irrit. 2	H315
Eye Dam. 1	H318
Skin Sens. 1	H317
STOT SE 3	H335
STOT RE 2	H373
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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